

Date
UserMonday, 07/07/2008 11:49:20 AM
Julie Lecocq

Process Sheet

SPLIT

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CABIN DOOR ROLLER KIT RH
Job Number	: 40328 -1		
Estimate Number	: 13449		
P.O. Number	:	Part Number	: D412698032
This Issue	: 07/07/2008 S.O. No. :	Drawing Number	: IIN D412-698 REV E
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 07/07/2008 Type : SMALL / MED FAB	Drawing Revision	: E
Previous Run	:	Material	:
Written By	:	Due Date	: 30/07/2008 Qty: 3 Um: Each
Checked & Approved By	: JUD 08.7.07		
Comment	: Est Rev:A New Issue 08.07.03 EC verified by:LL		

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



JUD 08.7.08



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-698-032 CHG001

S 08.7.08

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D3121144 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) (2)

Bracket Assembly

batch: B39923 B40344

SP

4.0 D3137043 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bracket Assembly

batch: B29725

SP

5.0 D3183044 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) (3)

Bracket Assembly

batch: B40251 B40158

8/9/3

(4x)

SP

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT RH

Job Number: 40328

Part Number: D412698032

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	D32023	Cover
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Cover batch: <u>B40345</u> <u>8/9/3</u> <u>scf</u> <u>(4x)</u></p>		
7.0	D3674041	BRACKET ASSEMBLY
<p>Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s) BRACKET ASSEMBLY batch: <u>40122</u> <u>Pc 8/10/9</u></p>		
8.0	D36751	SLIDING DOOR BRACKET
<p>Comment: Qty.: 9.0000 Each(s)/Unit Total : 36.0000 Each(s) SLIDING DOOR BRACKET batch: <u>B40347</u> <u>Pc 8/10/9</u> <u>(3x)</u></p>		
9.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
<p>Comment: INSPECT 100% KITS FOR COMPLETENESS <u>8.08/10/09</u> <u>(x3)</u></p>		
10.0	PACKAGING 1	PACKAGING RESOURCE #1
<p>Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-698-031 Location: <u>A</u> PPP Rev: <u>A</u> <u>Pc 8/10/9</u> <u>(3)</u></p>		
11.0	QC21	FINAL INSPECTION/W/O RELEASE
<p>Comment: FINAL INSPECTION/W/O RELEASE <u>08/10/10</u> <u>HA</u></p>		
<p>Job Completion </p>		

u 08.10.10

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IIN-D412-698

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8.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 412-030-300-XXX COMPOSITE DOORS)

Qty -019	Qty -021	Qty -031	Qty -032	Qty -033	Qty -035	Part Number	Description
X						D412-698-019	BEARING OVERHAUL KIT
	X					D412-698-021	REPLACEMENT SHIM KIT
		X				D412-698-031	CABIN DOOR ROLLER KIT, LH
			X			D412-698-032	CABIN DOOR ROLLER KIT, RH
				X		D412-698-033	REPLACEMENT DOOR TRACK KIT
					X	D412-698-035	DOOR HANDLE KIT
7						D3121-21	BOLT
5						D3121-241	BEARING ASSEMBLY
1						D3137-3	GUIDE
1						D3137-5	WASHER
2						D3183-045	BEARING ASSEMBLY
	3					D3238-1	SHIM
	1					D3238-3	SHIM
	2					D3238-5	SHIM
	6					D3238-11	SHIM
	2					D3238-13	SHIM
	4					D3238-15	SHIM
		1				D3121-143	BRACKET ASSEMBLY
			1			D3121-144	BRACKET ASSEMBLY
		1	1			D3137-043	BRACKET ASSEMBLY
		1				D3183-043	BRACKET ASSEMBLY
			1			D3183-044	BRACKET ASSEMBLY
		1	1	1		D3202-3	COVER
		3	3			D3674-041	BRACKET ASSEMBLY
		9	9	9		D3675-1	BRACKET
					2	D3779-041	HANDLE ASSEMBLY
					2	D3779-3	PLATE
					2	D3779-043	HANDLE ASSEMBLY
					12	AN525-832R8	SCREW
					12	AN960JD10L	WASHER
					12	MS21042L3	NUT
					12	MS24694-S58	SCREW
1						MS24694-S101	SCREW

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WITHOUT NOTICE

WORK ORDER

NO. 40328

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Revision: E

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